

ABBREVIATIONS

AD	Gradation diameter	L	Left
AST	Gradation thickness	LO	Top left
AT	Gradation type	LU	Bottom left
AW	Shear angle λ	L/R	Position
b	Saw body thickness	M	Thread size
BD	Collar diameter	MF	Machine flange
BS	Both sides	MH	Machine manufacturer
BSEF	Single on both sides	MT	Machine type
BST	Collar thickness	n	Speed of rotation
BSZF	Dual on both sides	NL	Pin hole
CC	CoolCut	NL _A	Pin hole count
CU	With Copper rivet	NL _d	Pin hole diameter
CV	Chrome-vanadium	NL _{TK}	Pin hole pitch circle
D	Diameter	NV	Pointet tooth
d	Bore	Octo	8 TCT-chip clearance slots
Deka	10 TCT-chip clearance slots	OF	Surface
DKN	Double key way	PF	Axial true run
DS	Expansion slots	PL	Fit hole
Duo	2 TCT-chip clearance slots	Plus	Saw body with intermediate teeth
DW	Double shaft	PV	Curved tooth
ESEF	Single on one side	R	Right
ESEFL	Single on one side left	RO	Top right
ESEFR	Single on one side right	RS	TCT-Chip clearance slotz
ES	One side	RS _A	Chip clearance slots count
ESL	One side left	RS _B	Chip clearance slots width
ESR	One side right	RS _L	Chip clearance slots length
ESZF	Dual on one side	RS _U	Chip clearance slots projection
ESZFL	Dual on one side left	RU	Bottom right
ESZFR	Dual on one side right	SF	Kerf
EW	Bevel angle ϵ	SH	Cutting height
F	Flat tooth	SL	Countersunk hole
FD _A	CoolCut diameter interiorly	SL _A	Countersunk hole count
FD _I	CoolCut diameter exteriorly	SL _d	Countersunk hole diameter interiorly
FS	Flat tooth with protective chamfer	SL _D	Countersunk hole diameter exteriorly
FST	CoolCut thickness	SL _{TK}	Countersunk hole pitch circle
FT	CoolCut type	SP	Tension
FW	Clearance angle α	ST	Stellite
FW _{GK}	Clearance angle saw body α_{GK}	STABILO	Graduated saw body
FW _R	Radial clearance angle α_R	SW	Hook angle γ
FW _T	Tangential clearance andle α_T	SWST	Cutting material
G	Straight saw body	Tetra	2+2 TCT-chip clearance slots
GL	Threaded holes	TF	Trapeze-flat tooth
GL _A	Threaded hole count	TK	pitch circle
GL _{TK}	Threaded pitch circle	Tria	3 TCT-chip clearance slots
GS	Noise reduction slots	TT	Trapeze-trapeze tooth
H	Hollow saw tooth	UZ	Varying tooth pitch
HDS01	Tungsten carbide quality I (standard)	v _f	Feed
HDS02	Tungsten carbide quality II	W	Alternate top bevel tooth
HDS03	Tungsten carbide quality III	WRD	Roll ring diameter
Hexa	2+2+2 or 3+3 TCT-chip clearance slots	WST	Material
HRC	Hardness	Z	Number of teeth
HT	High-Low tooth	ZF	Tooth form
HW	Tungsten carbide	ZgMH	Drawing no.
HWQ	Tungsten carbide quaylity	ZH	Tooth height
KN	Key way	ZH _{GK}	Tooth height saw body
KN _A	Key way count	ZRÜ	Shoulder prjection
KN _B	Key way with	ZÜ	Tooth projection
KN _T	Key way depth	ZÜL	Tooth projection left
KN _W	Key way size	ZÜR	Tooth projection right
KS	Cooling slots	ZT	Tooth type saw body
KV	Peg tooth (standard)	ZZ "Plus"	Intermediate tooth