



BASIC

Dimensions 655 x 5.1/4.0 x 142 mm

Teeth 30 TCT teeth . Tooth form flat tooth . Tooth type 4
Style with 9 chip clearance slots

Features 9 pin holes 11 mm on pitch circle 248 mm . 6 pin holes
11 mm on pitch circle 165 mm . 3 knife slots



BASIC CIRCULAR SAW BLADES

Our BASIC already defines the HDS quality standard

BASIC is the result of decades of experience which continuously impacted the development process of the technologies used. So you now have a highly optimised, and tried and tested circular saw blade with numerous optional refinements.

We already draw on the highest quality materials when manufacturing the saw body. The respective heat treatments we select support the high HDS standard.

BASIC is manufactured precisely to your needs, so every piece of information about the specific operating conditions at your sawmill impacts the construction of your BASIC.

The additional application of our CoolCut option further perfects the performance of the circular saw blade with regard to optimal chip transport, preventing excess heating, reducing the kerf, extending the service life and/or increasing the feed rate.

The HDS plus factors of BASIC

+ Extremely smooth running

Even our BASIC is extremely smooth running, achieved by incorporating the internal tensioning in the special saw body style. These exemplary running properties contribute to increasing the stability of the circular saw blade.

+ Deflection-free cuts

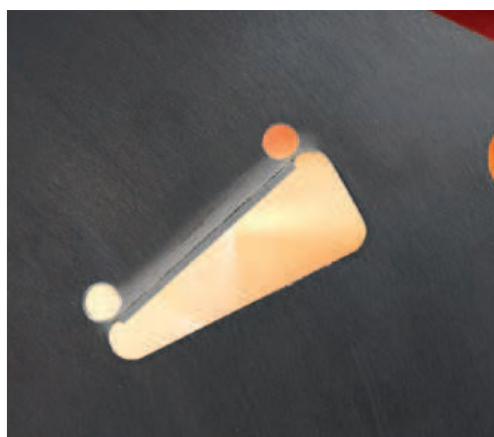
Even at a peak load our BASIC keeps its shape, since the optional expansion slots with optional end hole or expansion slots with copper rivets limit thermal expansion. This ensures deflection-free cuts.

+ Reduced blade heating

In most cases the BASIC blade features TCT chip clearance slots, significantly reducing heating of the saw body. Our special geometry and the machined contour of the chip clearance slots ensure very little sawdust collects.

+ Reduced kerf

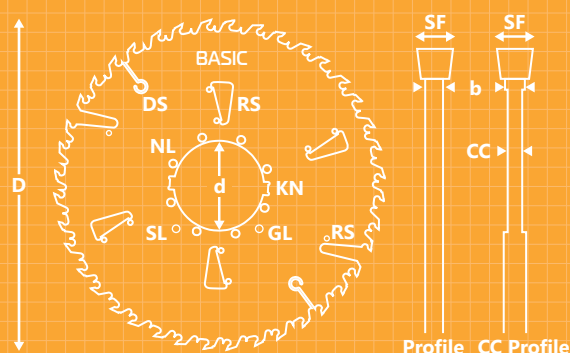
Select the option "CoolCut" or "double CoolCut" to reduce the kerf. A reduction is then applied to the outside of the saw blade, reducing excessive heating to the point the overall construction can be designed with an even thinner kerf.







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b Saw body thickness . CC CoolCut . D Diameter . d Bore
 DS Expansion slot . GL Threaded hole . KN Key way . NL Pin hole
 RS Chip clearance slot . SF Kerf . SL Countersunk hole



	<p>BASIC HDS-No. 15020</p> <table border="0"> <thead> <tr> <th>Dimensions</th> <th>Cutting material</th> <th>TCT</th> <th>Features</th> </tr> </thead> <tbody> <tr> <td>Diameter 350.0 mm</td> <td>Number of teeth 62</td> <td>FS</td> <td>Expansion slots 4</td> </tr> <tr> <td>Kerf 4.8 mm</td> <td>Tooth form FS</td> <td></td> <td></td> </tr> <tr> <td>Saw body thickness 3.2 mm</td> <td>Tooth type 4</td> <td></td> <td></td> </tr> <tr> <td>Bore 100.0 mm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Key ways 0</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Pin-/countersunk holes 3</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Dimensions	Cutting material	TCT	Features	Diameter 350.0 mm	Number of teeth 62	FS	Expansion slots 4	Kerf 4.8 mm	Tooth form FS			Saw body thickness 3.2 mm	Tooth type 4			Bore 100.0 mm				Key ways 0				Pin-/countersunk holes 3			
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CIRCULAR SAW BLADES



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TCT- and ST-Circular saw blades

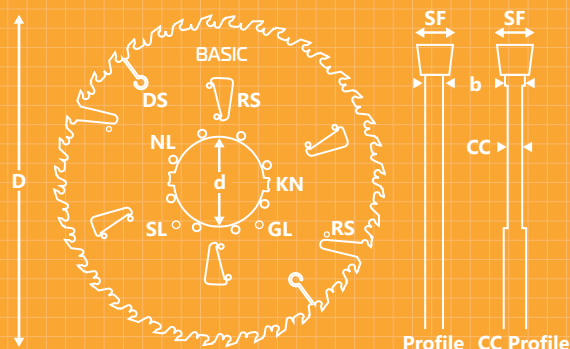






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Saw body thickness	3.0 mm	Tooth type	4 Plus																																					
Bore	115.2 mm																																							
Key ways	0																																							
Pin-/countersunk holes	2+16																																							



BASIC CIRCULAR SAW BLADES

TCT- and ST-Circular saw blades



	<p>BASIC Hexa Plus HDS-No. 10413</p> <table border="0"> <thead> <tr> <th colspan="2">Dimensions</th> <th colspan="2">Cutting material</th> <th>TCT</th> </tr> </thead> <tbody> <tr> <td>Diameter</td> <td>490.0 mm</td> <td>Number of teeth</td> <td>36+6</td> <td></td> </tr> <tr> <td>Saw body thickness</td> <td>5.6 mm</td> <td>Tooth form</td> <td>F</td> <td></td> </tr> <tr> <td>Kerf</td> <td>4.2 mm</td> <td>Tooth type</td> <td>4 Plus</td> <td></td> </tr> <tr> <td>Bore</td> <td>150.0 mm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Key ways</td> <td>2+2</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Pin-/countersunk holes</td> <td>0</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Dimensions		Cutting material		TCT	Diameter	490.0 mm	Number of teeth	36+6		Saw body thickness	5.6 mm	Tooth form	F		Kerf	4.2 mm	Tooth type	4 Plus		Bore	150.0 mm				Key ways	2+2				Pin-/countersunk holes	0										
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