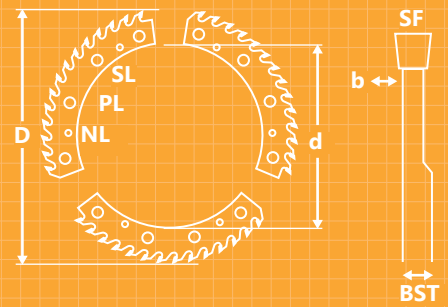


# CHIPPER SEGMENTS AND SIZING RINGS

The same quality parameters as for our tried and tested circular saw blades also apply to chipper segments and sizing rings. Only high-quality tool steels are used, ensuring the segments and sizing rings feature the required stability. Of course they can also be regenerated.

They are manufactured conventionally with straight saw body, same as our BASIC circular saw blades, or with gradation and thinner blade at the tooth area.

**b** Saw body thickness . **BST** Collar thickness . **D** Diameter . **d** Bore  
**NL** Pin hole . **PL** Fit hole . **SF** Kerf . **SL** Countersunk hole



Dimensions:  $D \times SF/b/BST \times d$

## Chipper segment for EWD

|            |  |
|------------|--|
| Dimensions | 555 x 6.2/5.0 x 450 mm<br>for left and right |
| Teeth      | 19 TCT teeth . Tooth type 4                  |
| Features   | 6 countersunk holes 16 mm both sides         |



# CHIPPER SEGMENTS AND SIZING RINGS

Chipper segments and sizing rings

left and/or right

|   |   |  |  |
|---|---|--|--|
| <br>   | <b>TCT-Sizing ring for HewSaw</b><br>345 x 5.0/4.0/10.7 x 144 mm, Z36<br>AST: from Ø 276 mm one side graduation to 4.0 mm,<br>10 threaded holes M16<br><br>HDS-No. 24200 R<br>HDS-No. 24199 L | <br>   | <b>TCT-Sizing ring for SAB</b><br>480 x 5.0/4.0/6.0 x 330 mm, Z60<br>AST: from Ø 400 mm one side graduation to 4.0 mm, 18 countersunk holes<br>11 mm one side<br><br>HDS-No. 16939 R<br>HDS-No. 16938 L  |
| <br>   | <b>TCT-Sizing ring for EWD</b><br>555 x 5.8/5.0 x 450 mm, Z22<br>6 countersunk holes 16 mm<br>both sides<br><br>HDS-No. 11664   | <br>   | <b>TCT-Sizing ring for EWD</b><br>555 x 6.2/5.0 x 450 mm, Z19<br>6 countersunk holes 16 mm<br>both sides<br><br>HDS-No. 10547  |
| <br> | <b>TCT-Sizing ring for Linck</b><br>570 x 4.5/3.5 x 430 mm, Z12<br>19 countersunk holes 11 mm one side,<br>3 pin holes 19 mm<br><br>HDS-No. 17227 R<br>HDS-No. 17226 L                        | <br>  | <b>TCT-Sizing ring for SAB</b><br>630 x 4.0/3.0/6.0 x 480 mm, Z72<br>AST: from Ø 550 mm one side graduation to 3.0 mm, 18 countersunk holes<br>11 mm one side<br><br>HDS-No. 18220 R<br>HDS-No. 18219 L  |
| <br> | <b>TCT-Sizing ring for Linck</b><br>728 x 4.5/3.5 x 590 mm, Z14<br>18 countersunk holes 11.5 mm one<br>side, 4 pin holes 20 mm<br><br>HDS-No. 11033 R<br>HDS-No. 11034 L                      | <br> | <b>TCT-Sizing ring for Linck</b><br>850 x 4.5/3.5/6.0 x 695 mm, Z78<br>AST: from Ø 804 mm one side graduation to 3.5 mm, 30 countersunk holes,<br>18 pin holes<br><br>HDS-No. 11744 R<br>HDS-No. 11743 L |
| <br> | <b>TCT-Sizing ring for Linck</b><br>850.5 x 4.5/3.5 x 697.04 mm, Z13<br>17 countersunk holes 11 mm<br>one side, 3 pin holes 20 mm<br><br>HDS-No. 15549 R<br>HDS-No. 15547 L                   | <br> | <b>TCT-Sizing ring for Linck</b><br>858 x 4.5/3.5/7.4 x 695 mm, Z60<br>AST: from Ø 804 mm one side graduation to 3.5 mm, 36 countersunk holes,<br>15 pin holes<br><br>HDS-No. 11364 R<br>HDS-No. 11363 L |

## SoWa Sawmill Optimised Tool Design

All HDS-Sawmill Tools pass through our "SoWa Sawmill Optimised Tool Design". Your chipper segments and sizing rings therefore precisely match the application in your sawmill. In addition, once we have designed and manufactured sawmill tools for you, manufacturing in the future can be automated and reproducible with the same quality.

  
SAWMILL OPTIMISED TOOL DESIGN