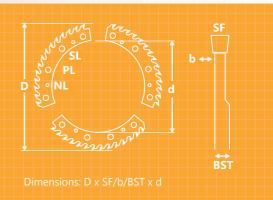
CUTTER SEGMENTS AND SIZING CUTTERS

We supply HDS cutter segments with straight saw body or gradation style with the blade thinner at the tooth area. Of course all segments are designed and manufactured to our strict quality parameters.

Once your cutter segments manufactured for you have been added to our database, we can supply you with segments at any time, automated and with reproducible quality. We therefore guarantee outstanding and consistent product quality.

b Saw body thickness . BST Collar thickness . D Diameter . d Bore NL Pin hole . PL Fit hole . SF Kerf . SL Countersunk hole





CUTTER SEGMENTS AND SIZING CUTTERS

 $\mathbb{R} \setminus \mathbb{O}$ top right and $\langle \mathbb{L} \setminus \mathbb{U} \rangle$ bottom left $\mathbb{R} \setminus \mathbb{U}$ bottom right and $\langle \mathbb{L} \setminus \mathbb{O} \rangle$ top left Cutter segments and sizing cutters **TCT-Sizing cutter for HewSaw** TCT-Sizing cutter for HewSaw \mathbb{R} \mathbb{R} 316 x 4.0/3.5/6.9 x 70 mm, Z28 316 x 4.2/3.5/6.9 x 70 mm, Z30 AST: from Ø 256 mm one side AST: from Ø 256 mm one side graduated to 3.5 mm, 1 key way graduated to 3.5 mm, 2 key ways, 4 pin holes 26.2 mm HDS-No. 11770 RO/LU HDS-No. 25334 RO/LU $\langle L | U \rangle$ HDS-No. 11772 RU/LO HDS-No. 25335 RU/LO TCT-Sizing cutter for HewSaw **TCT-Cutter segment for EWD** $|R\rangle$ $|R\rangle$ 330 x 4.2/3.5/6.9 x 70 mm, Z35 360 x 4.8/3.6 x 184 mm, Z12 AST: from Ø 266 mm one side 2 pin holes 17 mm graduated to 3.5 mm, 1 key way HDS-No. 25582 RO/LU (L [U] HDS-No. 25583 RU/LO \mathbb{R} \mathbb{U} HDS-No. 12185 RU/LO + RO/LU **TCT-Cutter segment for Linck TCT-Cutter segment for Linck** (L 0 401 x 3.5/2.5/8.0 x 200.4 mm, Z10 403 x 4.5/3.5/5.0 x 305 mm, Z10 AST: from Ø 350 mm one side AST: from Ø 366 mm one side graduated to 2.5 mm, 3 pin holes graduated to 2.5 mm, 4 countersunk 11 mm one side flat countersink holes 12 mm one side HDS-No. 10342 RU/LO HDS-No. 11623 RU/LO RU HDS-No. 10305 RO/LU RU HDS-No. 11622 RO/LU **TCT-Cutter segment for Linck TCT-Cutter segment for Linck** 411 x 4.0/3.0/5.0 x 317 mm, Z7 411.5 x 3.5/2.5/8.0 x 210 mm, Z10 AST: from Ø 361 mm one side AST: from Ø 354 mm one side graduated to 3.0 mm, 4 countersunk graduated to 2.5 mm, 5 pin holes holes 12 mm one side 9 mm one side flat countersink HDS-No. 10808 RU/LO HDS-No. 11192 RU/LO R U HDS-No. 10807 RO/LU \mathbb{R} U HDS-No. 11191 RO/LU **TCT-Cutter segment for Linck HW-Cutter segment für Linck** 413.5 x 3.5/2.5/7.0 x 202 mm, Z9 414 x 3.5/2.5/7.0 x 202 mm, Z11 AST: from Ø 372 mm one side AST: from Ø 372 mm one side graduated to 2.5 mm, 5 pin holes graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink 9 mm one side flat countersink HDS-No. 13893 RU/LO HDS-No. 19831 RU/LO RU HDS-No. 13894 RO/LU RU HDS-No. 19832 RO/LU **HW-Cutter segment for Linck HW-Cutter segment for Linck** LO 414 x 3.5/2.5/8.0 x 210 mm, Z10 415 x 3.5/2.5/8.0 x 210 mm, Z11 AST: from Ø 354.6 mm one side AST: from Ø 354.6 mm one side graduated to 2.5 mm, 5 pin holes graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink 9 mm one side flat countersink HDS-No. 12399 RU/LO HDS-No. 17225 RU/LO HDS-No. 17224 RO/LU R U HDS-No. 12398 RO/LU R U

CUTTER SEGMENTS AND SIZING CUTTERS

Cutter segments and sizing cutters

 $\mathbb{R} \setminus \mathbb{O}$ top right and $\langle \mathbb{L} \setminus \mathbb{U} \rangle$ bottom left $\mathbb{R} \setminus \mathbb{U}$ bottom right and $\langle \mathbb{L} \setminus \mathbb{O} \rangle$ top left



TCT-Cutter segment for Linck

415 x 4.5/3.5/9.0 x 210 mm, Z11 AST: from Ø 354.6 mm one side graduated to 3.5 mm, 5 pin holes 9 mm one side flat countersink

Reinforced version!

HDS-No. 22202 RU/LO HDS-No. 22203 RO/LU



TCT-Cutter segment for Linck

415 x 3.5/2.5/7.0 x 202 mm, Z24 AST: from Ø 370 mm one side graduated to 2.5 mm, 18 pin holes 9 mm one side flat countersink

Reinforced version!

HDS-No. 28650 RO/LU HDS-No. 28651 RU/LO



TCT-Cutter segment for Linck

497 x 3.5/2.5/8.0 x 200.4 mm, Z8 AST: from Ø 446 mm one side graduated to 2.5 mm, 4 pin holes 13.5 mm



TCT-Cutter segment for Linck

497 x 3.5/2.5/8.0 x 200.4 mm, Z8 AST: from Ø 446 mm one side graduated to 2.5 mm, 4 pin holes 13.5 mm, of which 1 one side flat countersink



HDS-No. 10031 RU/LO HDS-No. 10030 RO/LU



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HDS-No. 16650 RU/LO HDS-No. 16649 RO/LU

TCT-Cutter segment for Linck

499 x 3.5/2.5/7.0 x 232 mm, Z10 AST: from Ø 446 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink



TCT-Cutter segment for Linck

501 x 3.5/2.5/8.0 x 200.4 mm, Z10 AST: from Ø 438.6 mm one side graduated to 2.5 mm, 6 pin holes 9 mm, of which 1 one side flat countersink



HDS-No. 14224 RU/LO $|R\rangle[U]$ HDS-No. 14223 RO/LU

> Reinforced version! HDS-No. 22204 RU/LO

> HDS-No. 22205 RO/LU



HDS-No. 17223 RU/LO HDS-No. 17222 RO/LU

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TCT-Cutter segment for Linck

501 x 4.5/3.5/9.0 x 200.4 mm, Z10 AST: from Ø 438.6 mm one side graduated to 3.5 mm, 6 pin holes 9 mm, of which 1 one side flat countersink



TCT-Cutter segment for Linck

566 x 5.0/4.0 x 160 mm, Z27 4 pin holes 46 mm, 4 pin holes 25 mm





HDS-No. 28649 RU/LO + RO/LU



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RU

TCT-Cutter segment for Linck

566 x 5.0/4.0 x 160 mm, Z36 4 pin holes 46 mm, 6 pin holes 22 mm



TCT-Cutter segment for Linck

566 x 5.0/4.0/6.0 x 160 mm, Z36 AST: from Ø 490 mm one side graduated to 4 mm, 4 pin holes 46 mm, 6 pin holes 22 mm



HDS-No. 19202 RU/LO + RO/LU

Reinforced version!

HDS-No. 25088 RO/LU HDS-No. 25089 RU/LO

SoWa Sawmill Optimised Tool Design

All HDS-Sawmill Tools pass through our "SoWa Sawmill Optimised Tool Design". Your cutter segments and sizing cutters therefore precisely match the application in your sawmill. In addition, once we have designed and manufactured sawmill tools for you, manufacturing in the future can be automated and reproducible with the same quality.

