

SEGMENTS AND SIZING RINGS

- 50 Chipper segments and sizing rings
- 52 Cutter segments and sizing cutters

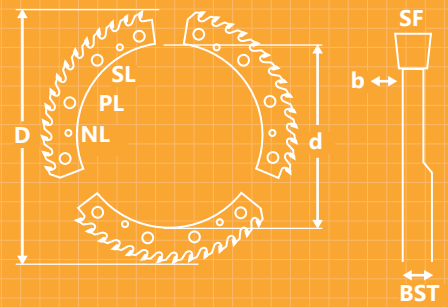


CHIPPER SEGMENTS AND SIZING RINGS

The same quality parameters as for our tried and tested circular saw blades also apply to chipper segments and sizing rings. Only high-quality tool steels are used, ensuring the segments and sizing rings feature the required stability. Of course they can also be regenerated.

They are manufactured conventionally with straight saw body, same as our BASIC circular saw blades, or with gradation and thinner blade at the tooth area.

b Saw body thickness . **BST** Collar thickness . **D** Diameter . **d** Bore
NL Pin hole . **PL** Fit hole . **SF** Kerf . **SL** Countersunk hole



Dimensions: $D \times SF/b/BST \times d$

Chipper segment for EWD

Dimensions	555 x 6.2/5.0 x 450 mm for left and right
Teeth	19 TCT teeth . Tooth type 4
Features	6 countersunk holes 16 mm both sides



CHIPPER SEGMENTS AND SIZING RINGS

Chipper segments and sizing rings

left and/or right

 	TCT-Sizing ring for HewSaw 345 x 5.0/4.0/10.7 x 144 mm, Z36 AST: from Ø 276 mm one side graduation to 4.0 mm, 10 threaded holes M16 HDS-No. 24200 R HDS-No. 24199 L	 	TCT-Sizing ring for SAB 480 x 5.0/4.0/6.0 x 330 mm, Z60 AST: from Ø 400 mm one side graduation to 4.0 mm, 18 countersunk holes 11 mm one side HDS-No. 16939 R HDS-No. 16938 L
 	TCT-Sizing ring for EWD 555 x 5.8/5.0 x 450 mm, Z22 6 countersunk holes 16 mm both sides HDS-No. 11664	 	TCT-Sizing ring for EWD 555 x 6.2/5.0 x 450 mm, Z19 6 countersunk holes 16 mm both sides HDS-No. 10547
 	TCT-Sizing ring for Linck 570 x 4.5/3.5 x 430 mm, Z12 19 countersunk holes 11 mm one side, 3 pin holes 19 mm HDS-No. 17227 R HDS-No. 17226 L	 	TCT-Sizing ring for SAB 630 x 4.0/3.0/6.0 x 480 mm, Z72 AST: from Ø 550 mm one side graduation to 3.0 mm, 18 countersunk holes 11 mm one side HDS-No. 18220 R HDS-No. 18219 L
 	TCT-Sizing ring for Linck 728 x 4.5/3.5 x 590 mm, Z14 18 countersunk holes 11.5 mm one side, 4 pin holes 20 mm HDS-No. 11033 R HDS-No. 11034 L	 	TCT-Sizing ring for Linck 850 x 4.5/3.5/6.0 x 695 mm, Z78 AST: from Ø 804 mm one side graduation to 3.5 mm, 30 countersunk holes, 18 pin holes HDS-No. 11744 R HDS-No. 11743 L
 	TCT-Sizing ring for Linck 850.5 x 4.5/3.5 x 697.04 mm, Z13 17 countersunk holes 11 mm one side, 3 pin holes 20 mm HDS-No. 15549 R HDS-No. 15547 L	 	TCT-Sizing ring for Linck 858 x 4.5/3.5/7.4 x 695 mm, Z60 AST: from Ø 804 mm one side graduation to 3.5 mm, 36 countersunk holes, 15 pin holes HDS-No. 11364 R HDS-No. 11363 L

SoWa Sawmill Optimised Tool Design

All HDS-Sawmill Tools pass through our "SoWa Sawmill Optimised Tool Design". Your chipper segments and sizing rings therefore precisely match the application in your sawmill. In addition, once we have designed and manufactured sawmill tools for you, manufacturing in the future can be automated and reproducible with the same quality.

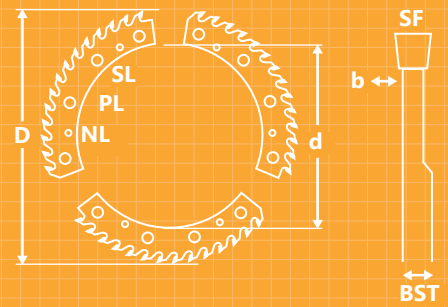

SAWMILL OPTIMISED TOOL DESIGN

CUTTER SEGMENTS AND SIZING CUTTERS

We supply HDS cutter segments with straight saw body or gradation style with the blade thinner at the tooth area. Of course all segments are designed and manufactured to our strict quality parameters.

Once your cutter segments manufactured for you have been added to our database, we can supply you with segments at any time, automated and with reproducible quality. We therefore guarantee outstanding and consistent product quality.

b Saw body thickness . **BST** Collar thickness . **D** Diameter . **d** Bore
NL Pin hole . **PL** Fit hole . **SF** Kerf . **SL** Countersunk hole



Dimensions: $D \times SF/b/BST \times d$

Cutter segment for Linck

Dimensions 411.5 x 3.5/2.5/8.0 x 210 mm

Teeth 10 TCT teeth . Tooth type 4













Features AST: from \varnothing 354 mm one side left gradation to 2.5 mm
 5 pin holes 9 mm one side right flat countersink



CUTTER SEGMENTS AND SIZING CUTTERS

Cutter segments and sizing cutters



































top right and bottom left bottom right and top left

 <p> top right bottom left</p>	<p>TCT-Sizing cutter for HewSaw 316 x 4.0/3.5/6.9 x 70 mm, Z28 AST: from Ø 256 mm one side graduated to 3.5 mm, 2 key ways, 4 pin holes 26.2 mm</p> <p>HDS-No. 11770 RO/LU HDS-No. 11772 RU/LO</p>	 <p> top right bottom left</p>	<p>TCT-Sizing cutter for HewSaw 316 x 4.2/3.5/6.9 x 70 mm, Z30 AST: from Ø 256 mm one side graduated to 3.5 mm, 1 key way</p> <p>HDS-No. 25334 RO/LU HDS-No. 25335 RU/LO</p>
 <p> top right bottom left</p>	<p>TCT-Sizing cutter for HewSaw 330 x 4.2/3.5/6.9 x 70 mm, Z35 AST: from Ø 266 mm one side graduated to 3.5 mm, 1 key way</p> <p>HDS-No. 25582 RO/LU HDS-No. 25583 RU/LO</p>	 <p> top left bottom right</p>	<p>TCT-Cutter segment for EWD 360 x 4.8/3.6 x 184 mm, Z12 2 pin holes 17 mm</p> <p>HDS-No. 12185 RU/LO + RO/LU</p>
 <p> top left bottom right</p>	<p>TCT-Cutter segment for Linck 401 x 3.5/2.5/8.0 x 200.4 mm, Z10 AST: from Ø 350 mm one side graduated to 2.5 mm, 3 pin holes 11 mm one side flat countersink</p> <p>HDS-No. 10342 RU/LO HDS-No. 10305 RO/LU</p>	 <p> top left bottom right</p>	<p>TCT-Cutter segment for Linck 403 x 4.5/3.5/5.0 x 305 mm, Z10 AST: from Ø 366 mm one side graduated to 2.5 mm, 4 countersunk holes 12 mm one side</p> <p>HDS-No. 11623 RU/LO HDS-No. 11622 RO/LU</p>
 <p> top left bottom right</p>	<p>TCT-Cutter segment for Linck 411 x 4.0/3.0/5.0 x 317 mm, Z7 AST: from Ø 361 mm one side graduated to 3.0 mm, 4 countersunk holes 12 mm one side</p> <p>HDS-No. 10808 RU/LO HDS-No. 10807 RO/LU</p>	 <p> top left bottom right</p>	<p>TCT-Cutter segment for Linck 411.5 x 3.5/2.5/8.0 x 210 mm, Z10 AST: from Ø 354 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 11192 RU/LO HDS-No. 11191 RO/LU</p>
 <p> top left bottom right</p>	<p>TCT-Cutter segment for Linck 413.5 x 3.5/2.5/7.0 x 202 mm, Z9 AST: from Ø 372 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 13893 RU/LO HDS-No. 13894 RO/LU</p>	 <p> top left bottom right</p>	<p>HW-Cutter segment für Linck 414 x 3.5/2.5/7.0 x 202 mm, Z11 AST: from Ø 372 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 19831 RU/LO HDS-No. 19832 RO/LU</p>
 <p> top left bottom right</p>	<p>HW-Cutter segment for Linck 414 x 3.5/2.5/8.0 x 210 mm, Z10 AST: from Ø 354.6 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 12399 RU/LO HDS-No. 12398 RO/LU</p>	 <p> top left bottom right</p>	<p>HW-Cutter segment for Linck 415 x 3.5/2.5/8.0 x 210 mm, Z11 AST: from Ø 354.6 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 17225 RU/LO HDS-No. 17224 RO/LU</p>

CUTTER SEGMENTS AND SIZING CUTTERS

Cutter segments and sizing cutters

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 <p> </p>	<p>TCT-Cutter segment for Linck 415 x 4.5/3.5/9.0 x 210 mm, Z11 AST: from Ø 354.6 mm one side graduated to 3.5 mm, 5 pin holes 9 mm one side flat countersink Reinforced version! HDS-No. 22202 RU/LO HDS-No. 22203 RO/LU</p>	 <p> </p>	<p>TCT-Cutter segment for Linck 415 x 3.5/2.5/7.0 x 202 mm, Z24 AST: from Ø 370 mm one side graduated to 2.5 mm, 18 pin holes 9 mm one side flat countersink Reinforced version! HDS-No. 28650 RO/LU HDS-No. 28651 RU/LO</p>
 <p> </p>	<p>TCT-Cutter segment for Linck 497 x 3.5/2.5/8.0 x 200.4 mm, Z8 AST: from Ø 446 mm one side graduated to 2.5 mm, 4 pin holes 13.5 mm</p> <p>HDS-No. 10031 RU/LO HDS-No. 10030 RO/LU</p>	 <p> </p>	<p>TCT-Cutter segment for Linck 497 x 3.5/2.5/8.0 x 200.4 mm, Z8 AST: from Ø 446 mm one side graduated to 2.5 mm, 4 pin holes 13.5 mm, of which 1 one side flat countersink</p> <p>HDS-No. 16650 RU/LO HDS-No. 16649 RO/LU</p>
 <p> </p>	<p>TCT-Cutter segment for Linck 499 x 3.5/2.5/7.0 x 232 mm, Z10 AST: from Ø 446 mm one side graduated to 2.5 mm, 5 pin holes 9 mm one side flat countersink</p> <p>HDS-No. 14224 RU/LO HDS-No. 14223 RO/LU</p>	 <p> </p>	<p>TCT-Cutter segment for Linck 501 x 3.5/2.5/8.0 x 200.4 mm, Z10 AST: from Ø 438.6 mm one side graduated to 2.5 mm, 6 pin holes 9 mm, of which 1 one side flat countersink</p> <p>HDS-No. 17223 RU/LO HDS-No. 17222 RO/LU</p>
 <p> </p>	<p>TCT-Cutter segment for Linck 501 x 4.5/3.5/9.0 x 200.4 mm, Z10 AST: from Ø 438.6 mm one side graduated to 3.5 mm, 6 pin holes 9 mm, of which 1 one side flat countersink Reinforced version! HDS-No. 22204 RU/LO HDS-No. 22205 RO/LU</p>	 <p>   </p>	<p>TCT-Cutter segment for Linck 566 x 5.0/4.0 x 160 mm, Z27 4 pin holes 46 mm, 4 pin holes 25 mm</p> <p>HDS-No. 28649 RU/LO + RO/LU</p>
 <p>   </p>	<p>TCT-Cutter segment for Linck 566 x 5.0/4.0 x 160 mm, Z36 4 pin holes 46 mm, 6 pin holes 22 mm</p> <p>HDS-No. 19202 RU/LO + RO/LU</p>	 <p> </p>	<p>TCT-Cutter segment for Linck 566 x 5.0/4.0/6.0 x 160 mm, Z36 AST: from Ø 490 mm one side graduated to 4 mm, 4 pin holes 46 mm, 6 pin holes 22 mm Reinforced version! HDS-No. 25088 RO/LU HDS-No. 25089 RU/LO</p>

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SAWMILL OPTIMISED TOOL DESIGN



REGENERATION

A second life for your used sawmill tools

Used doesn't mean used up, since your sawmill tool can often be repaired or regenerated, which is much more economical compared to a new purchase.

Sawmill tools can be repaired to HDS quality standards straight at our factory. For particularly high quality circular saw blades, segments and sizing rings, usually equipped with a particularly robust "AST Graduated Saw Blade Technology" core, complete

regeneration is usually wise and offers great economic benefits. This process can be repeated several times, increasing the life of your sawmill tool by x-fold.

Let us repair or regenerate your sawmill tool. In most cases this will delay a new purchase and we will return your "used ones" like new!

